

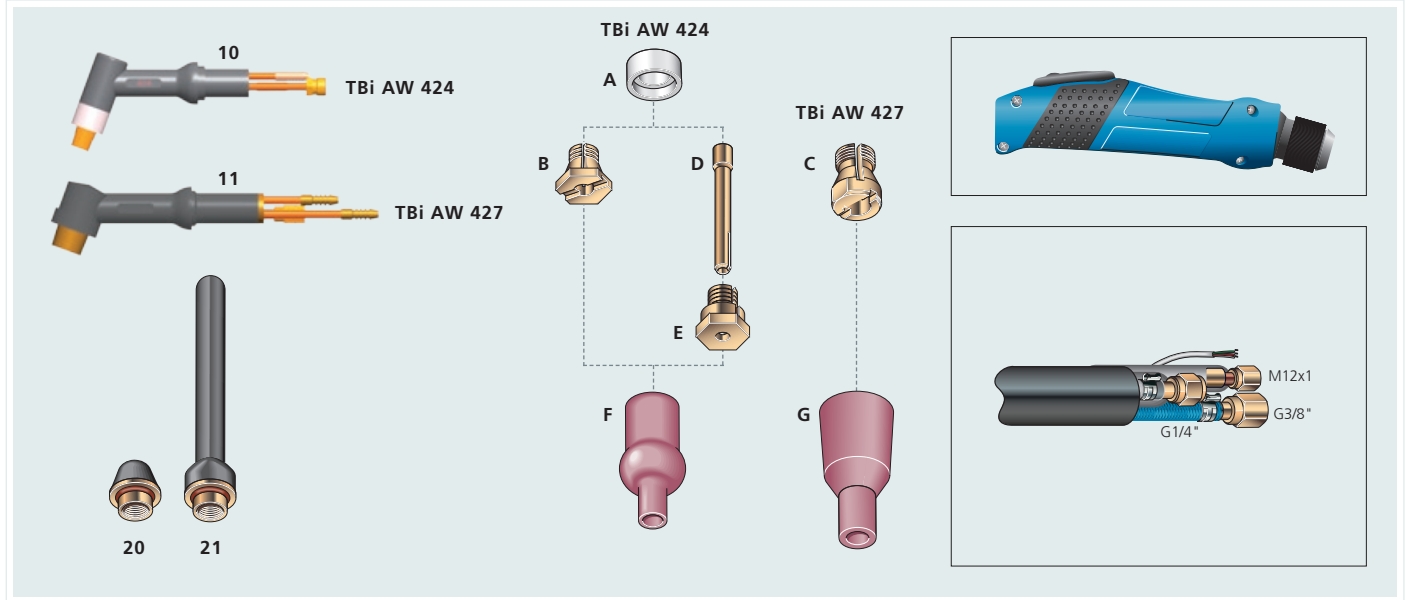
# TBi AW 424 / TBi AW 427



**TBi AW 424**  
 wassergekühlt /  
 water cooled / refroidissement par eau  
 100% (10 min.)  
 AC: 280 A  
 DC: 400 A  
 Ø 1.0-4.0 mm



**TBi AW 427**  
 wassergekühlt /  
 water cooled / refroidissement par eau  
 100% (10 min.)  
 AC: 350 A  
 DC: 500 A  
 Ø 2.0-8.0 mm



## Ersatzteile / Spare parts / Pièces de rechange

10	AW 424	Brennerkörper / torch body / corps de torche	404P240702
11	AW 427	Brennerkörper / torch body / corps de torche	404P270702
20	Brennerkappe / Back cap / Coiffe	kurz / short / courte	L=20.5 mm 411-30 404P240100
21	Brennerkappe / Back cap / Coiffe	lang / long / longue	L=105.5 mm 411-70 404P240200
A	Isolator / Insulator / Isolateur	AW 424	200 NG 404P280300

	Ø 1.0 mm Ø 0.040"	Ø 1.6 mm Ø 1/16"	Ø 2.4 mm Ø 3/32"	Ø 3.2 mm Ø 1/8"	Ø 4.0 mm Ø 5/32"	Ø 4.8 mm Ø 3/16"	Ø 6.4 mm Ø 1/4"	Ø 8.0 mm Ø 5/16"
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## Spannzange / direct clamping collet / pince étau simple

B	AW 424, L=10.5 mm	220.00 404P240500	221.00 404P240501	222.00 404P240502	223.00 404P240503	224.00 404P240504	-	-	-
C	AW 427, L=17 mm	Ø 2.0 mm 222-07, 404P270498		223-07 404P270499	224-07 404P270500	225-07 404P270501	226-07 404P270502	227-07 404P270503	228-07 404P270504

## Spannhülse / collet / pince étau

D	AW 424, L=59 mm	964.01 404P240602	965.01 404P240603	966.01 404P240604	967.01 404P240605	968.01 404P240606	-	-	-
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## Spannhülsegehäuse / Collet body / Support collet

E	AW 424, L=10.5 mm	- 404P240902	- 404P240903	- 404P240904	- 404P240905	- 404P240906	-	-	-
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	No. 4 Ø 6.5 mm Ø 1/4"	No. 5 Ø 8.0 mm Ø 5/16"	No. 6 Ø 9.5 mm Ø 3/8"	No. 7 Ø 11 mm Ø 7/16"	No. 8 Ø 12.5 mm Ø 1/2"	No. 9 Ø 14 mm Ø 9/16"	No. 10 Ø 16 mm Ø 5/8"	Ø 18 mm
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## Keramische Gasdüsen / Ceramic nozzles / Buses gaz

F	Standard, L=44.0 mm	130-00 404P241100	131-00 404P241101	132-00 404P241102	133-00 404P241103	134-00 404P241104	135-00 404P241105	136-00 404P241106	- 404P241108
G	Standard, L=54.0 mm	141-00 404P271100	142-00 404P271101	143-00 404P271102	144-00 404P271103	145-00 404P241104	-	-	-