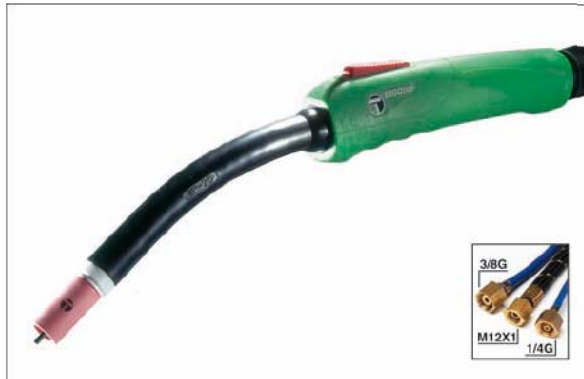
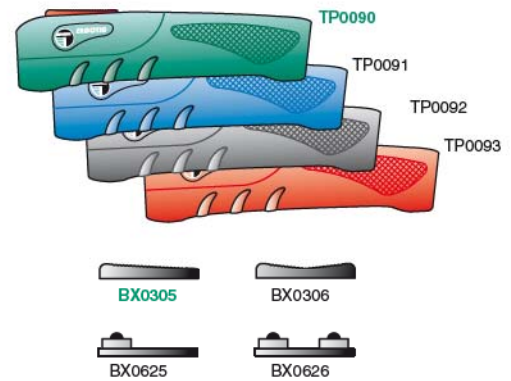


ERGOTIG 25 Sintig



SW1401-00	4m	M12x1	1



Available for all Ergotig torches

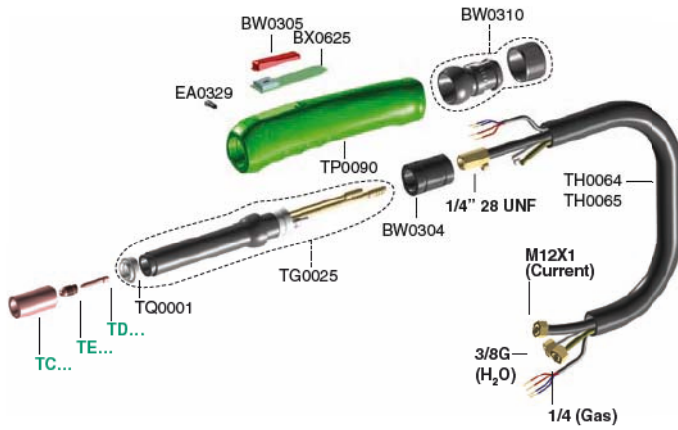
BW0304	reduction	1
BW0305	trigger	5
BW0310	cable support	1
BX0625	board	1
EA0329	screw Ø3x10	50
TC0012	Ø 6.4 ceram. Gr 4	10
TC0013	Ø 8.0 ceram. Gr 5	10
TC0014	Ø 9.8 ceram. Gr 6	10
TC0015	Ø 11.2 ceram. Gr 7	10
TC0016	Ø 12.7 ceram. Gr 8	10
TC0017	Ø 15.7 ceram. Gr 10	10
TC0041	Ø 6.4 ceram. Gr 4 - gaslens	10
TC0042	Ø 8.0 ceram. Gr 5 - gaslens	10
TC0043	Ø 9.8 ceram. Gr 6 - gaslens	10
TC0044	Ø 11.2 ceram. Gr 7 - gaslens	10
TC0045	Ø 12.7 ceram. Gr 8 - gaslens	10
TC0096	Ø 6.5 long ceram. Gr 4	10
TC0097	Ø 8 long ceram. Gr 5	10
TC0098	Ø 9.5 long ceram. Gr 6	10
TC0101	Ø 6.5 Xlong ceram. Gr 4	10
TC0102	Ø 8 Xlong ceram. Gr 5	10
TC0103	Ø 6.5 XXlong ceram. Gr 4	10

TD0003-05	Ø 0.5 collet	3
TD0003-10	Ø 1.0 collet	3
TD0003-16	Ø 1.6 collet	3
TD0003-20	Ø 2.0 collet	3
TD0003-24	Ø 2.4 collet	3
TD0003-32	Ø 3.2 collet	3
TE0003-05	Ø 0.5 collet body	3
TE0003-10	Ø 1.0 collet body	3
TE0003-16	Ø 1.6 collet body	3
TE0003-20	Ø 2.0 collet body	3
TE0003-24	Ø 2.4 collet body	3
TE0003-32	Ø 3.2 collet body	3
TE0005-05	Ø 0.5 collet body gaslens	3
TE0005-10	Ø 1.0 collet body gaslens	3
TE0005-16	Ø 1.6 collet body gaslens	3
TE0005-20	Ø 12,0 collet body gaslens	3
TE0005-24	Ø 2.4 collet body gaslens	3
TE0005-32	Ø 3.2 collet body gaslens	3
TG0025	torch head	1
TH0064	4m - M12x1	1
TP0090	green handle	1
TQ0001	insulator	10

COMPLETE TORCHES CONSUMABLES CONNECTORS SPARE PARTS

Pg
128

CONSUMABLES



CONSUMABLES KIT
NOT INCLUDED

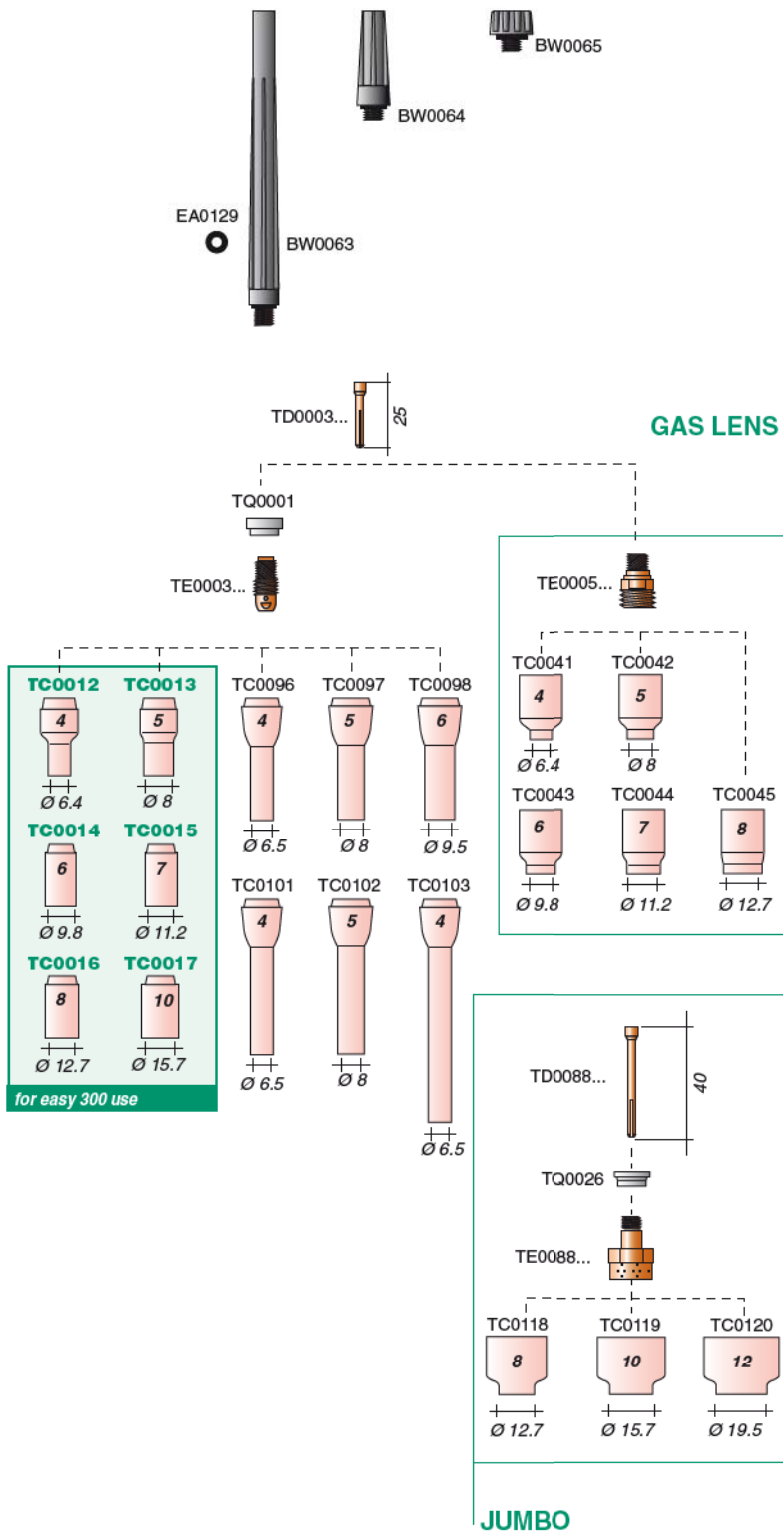
ERGOTIG 25 Sintig



V peak	113	Argon	0.5 ÷ 3.2
X 100%	250A DC 220A AC	4 bar	1.5 l/min

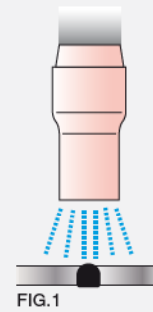


TIG WELDING

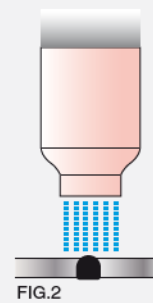


Gas protection flow is usually guttered by a STANDARD ceramic nozzle (picture 1). Such flow is affected by turbulences of head torch which are caused by the inlet pressure. In order to assure an uniform gas distribution, above all in stainless steel, titanium and aluminium alloys welding, we suggest the use of GAS LENS spare parts. The electrode holder equipped with a gas lens net, uniformes the flow (picture 2) and aid to save the protection gas. If allowed by external encumbrances, we advise the JUMBO version which increases the protected surface with advantage for welding quality (fig.3).

STANDARD



GAS LENS



JUMBO

